

ICCÓNS® Serious Connections®

THIN PANEL ANCHOR TDS | 1047.1

















- Designed for use in thin precast concrete panels (125mm min.)
- Available in zinc plated and corrosion resistant zinc nickel
- Comprises of class 8.8 high tensile bolt
- Head and sleeve markings for clear traceability
- High strength large diameter washer (0.D. 44mm)
- Thick sleeve torque controlled expansion anchor



- Unique engineered nylon compression ring prevents rotation and provides positive fixture clamping effect
- Optimal expansion cone geometry offering ultimate performance

# STA-EVO THIN PANEL ANCHOR





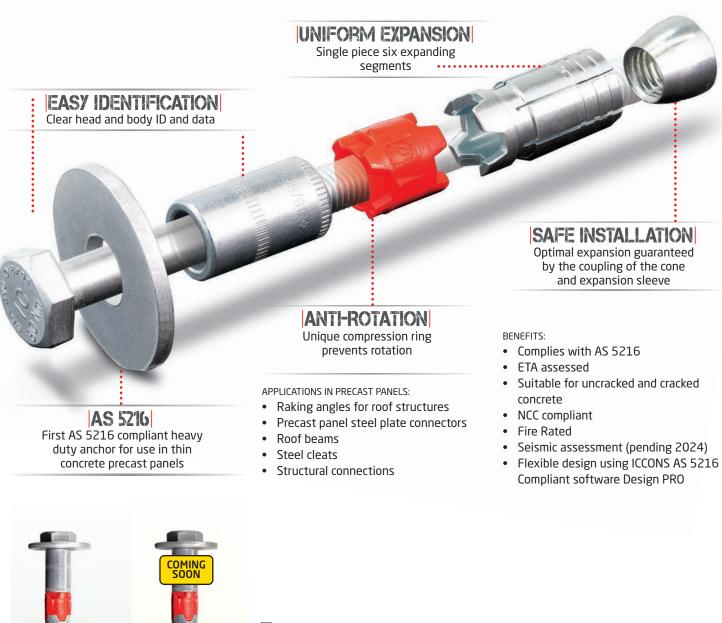
#### INTRODUCING THE REVOLUTIONARY STA-EVO THIN PANEL ANCHOR BY ICCONS®

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Engineered for safety in thin precast concrete panels and slabs, the ICCONS STA-EVO Thin Panel Anchor represents a groundbreaking advancement in heavyduty structural anchoring. The STA-EVO M12 sets a new standard for versatility and performance.

Traditionally, fasteners with an ETA and a diameter of M12 and larger were limited to concrete base materials ≥150mm. This posed challenges in designing for fasteners used in thin precast concrete panels, necessitating performance solutions beyond the scope of AS

5216:2021 and the DTS (Deem-To-Satisfy) requirements of the NCC (National Construction Code). ICCONS, in collaboration with its research & development division, has successfully addressed this limitation, culminating in the release of the STA-EVO M12.



|               | COMING                  | ☐ Zinc Clear  Carbon Steel Corrosion Res | istant / z              | inc nicke                          | ıl                                 |   |                                |     |
|---------------|-------------------------|--|-------------------------|------------------------------------|------------------------------------|---|--------------------------------|-----|
| ZINC INTERNAL | ZINC<br>NICKEL EXTERNAL | MEM                                      | <b>Z</b> Ø              |                                    | <b>*</b>                           |   | <b>→</b>                       |     |
| Part No.      | Part No.                | Description                              | Drill<br>Diameter<br>mm | Fixture<br>Clearance<br>Hole<br>mm | Max.<br>Fixture<br>Thickness<br>mm | Anchor<br>Length<br>Under<br>Washer<br>mm | Head /<br>Socket<br>Size<br>mm | qty |
| STAEVO18090LW | STAEVO18090LWZN         | Heavy Duty Thin Panel Hex Head           | 18                      | 20                                 | 12                                 | 90  | 22                             | 20  |

# **STA-EVO THIN PANEL ANCHOR**





## HEAVY DUTY STRUCTURAL ANCHOR FOR THIN PRECAST CONCRETE PANELS







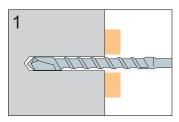


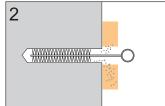


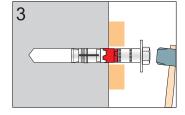


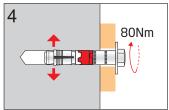
| Component | Designation      | Material for STAEV018090LW                                    | Material for STAEV018090LWZN   |
|-----------|------------------|---|--|
| 1         | Bolt             | DIN 931 ISO 898-1 class 8.8<br>Zinc ≥ 5 μm ISO 4042 Zn5/An/T0 | DIN 931 ISO 898-1 class 8.8<br>Zinc nickel ≥ 8 µm, sealed ISO 4042 ZnNi8/Cn/T2 |
| 2         | Washer           | DIN 9021 Zinc ≥ 5 μm<br>ISO 4042 Zn5/An/T0                    | DIN 9021. Zinc Nickel ≥ 8 µm, sealed ISO 4042<br>ZnNi8/Cn/T2                   |
| 3         | Sleeve           | Carbon steel. Zinc ≥ 5 μm ISO 4042<br>Zn5/An/TO               | Carbon steel. Zinc nickel ≥ 8 µm sealed ISO 4042<br>ZnNi8/Cn/T2                |
| 4         | Plastic ring     | POM (Polyoxymethylene)  | POM (Polyoxymethylene)   |
| 5         | Expansion sleeve | Carbon steel. Zinc ≥ 5 µm<br>ISO 4042 Zn5/An/T0               | Carbon steel. Zinc nickel ≥ 8 µm   |
| 6         | Cone             | Hardened carbon steel. Zinc ≥ 5 µm<br>ISO 4042 Zn5/An/T0      | Carbon steel. Zinc nickel ≥ 8 µm   |

# INSTALLATION INSTRUCTIONS









# **IDENTIFICATION ON ANCHOR:**

Bolt: "STA EVO" + "Ø18x90" + "80 Nm" + "IC"

"STA EVO" + "M12 / Ø18x90 / 12" Sleeve:

Plastic ring: Company Logo

Nominal diameter of drill bit  $d_{o}$ 

 $d_{\mathsf{f}}$ Fixture clearance hole diameter

 $h_{\text{ef}}$ Effective anchorage depth

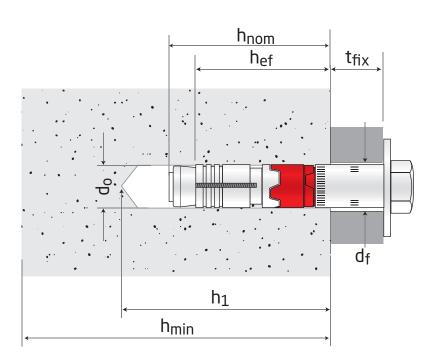
Depth of drilled hole  $h_1$ 

Overall anchor embedment depth in  $h_{\text{nom}}$ 

the concrete

Minimum thickness of concrete member  $h_{min}$ 

Fixture thickness  $t_{\text{fix}} \\$ 







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## DESIGN LOADS - DESIGN INFORMATION 32 MPa PRECAST CONCRETE

| Anchor - STAEV018090LW / STAEV018090LWZN        |                      |    | M12  |
|---|----------------------|----|------|
| Bolt Diameter                                   | d                    | mm | M12  |
| Anchor Length                                   | L                    | mm | 90   |
| Minimum thickness of concrete member            | h <sub>min</sub>     | mm | 125  |
| Depth of drilled hole ≥                         | $h_1$                | mm | 90   |
| Overall anchor embedment depth in the concrete  | h <sub>nom</sub>     | mm | 78   |
| Effective anchorage depth                       | h <sub>ef</sub>      | mm | 68   |
| Nominal Diameter of drill bit                   | d <sub>o</sub>       | mm | 18   |
| Clearance Hole in Fixture                       | d <sub>f</sub>       | mm | 20   |
| Minimum allowable spacing                       | S <sub>min</sub>     | mm | 205  |
| Minimum allowable edge distance                 | C <sub>min</sub>     | mm | 110  |
| Nominal Installation Torque                     | T <sub>inst</sub>    | Nm | 80   |
| Thickness of fixture                            | t <sub>fix</sub>     | mm | 12   |
| Socket Size                                     | SW                   | mm | 22   |
| Uncracked Concrete 32 MPa                       |                      |    |      |
| Design Tension Resistance                       | N <sub>Rd,ucr</sub>  | kN | 14.8 |
| Design Shear Resistance (parallel to edge)      | V <sub>Rd/par</sub>  | kN | 30.6 |
| Design Shear Resistance (perpendicular to edge) | V <sub>Rd/perp</sub> | kN | 15.3 |
| Cracked Concrete 32 MPa                         |                      |    |      |
| Design Tension Resistance                       | $N_{Rd,cr}$          | kN | 13.3 |
| Design Shear Resistance (parallel to edge)      | V <sub>Rd/par</sub>  | kN | 21.6 |
| Design Shear Resistance (perpendicular to edge) | V <sub>Rd/perp</sub> | kN | 10.8 |
|   |                      |    |      |

For detailed design analysis and combined loading applications please refer to ICCONS®. Design PRO software for calculations in accordance with AS 5216.



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